DATASHEET

Whitehaven Low Voltage Inverters

The Whitehaven range of LV inverters offers one of the highest power densities on the market (34.6kW/L, 36.1kW/kg) and excels in low-voltage electrification applications below 100V, providing precise torque and speed control for IPM, SPM, and IM motors. It features a small footprint, market-leading performance, and best-in-class customization. Its flexible, multipurpose I0 is designed for optimal functionality customization. Turntide's motor controllers are renowned for their quality and reliability, used globally in automotive,



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industrial, and construction sectors. The Turntide User Code enables advanced, feature-rich development with an auxiliary microprocessor and APIs for easy integration. An extensive library of validated motors can be downloaded via an intuitive interface, simplifying vehicle setup.

Features

- Support All Permanent Magnet Synchronous Machines and AC Induction motors
- Maximum torque per amp algorithms for interior permanent and surface magnets
- Reliable operation in Field Weakening
- Max motor speeds up to 20kRPM (Assuming 4pp machine)
- Scalable power levels to satisfy many On and Off-Highway applications
- Physics based vehicle control and setup
- Motor speed limit/control, DC current limit
- Hill-hold, anti-jerk, active damping
- Advanced user programmability via dedicated user microcontroller
- Secondary CAN bus for baud rate bridging
- Fan PWM control and speed tacho read back (or wheel speed sensor)
- CE Marking

V3.0 - 13/05/24

Specifications

Voltage, Current & Power Range				
Nominal Vdc	48V (TT-INV-48-300) Size 2	48V (TT-INV-48-450) Size 4	80V (TT-INV-80-550) Size 6	
Working Voltage Range [V]	20 - 63	20 - 63	20-106	
10 Second Boost Current [Arms]	400*	600*	700*	
2 Minute Peak Current [Arms]	300*	450*	550*	
60 Minute Current [Arms]	125*	190*	230*	
10 Second Boost Motor Power [kW] †	22	33	63	
2 Minute Peak Motor Power [kW]†	16	24	50	
60 Minute Motor Power [kW] †	7	10	21	
*Subject to confirmation of validation testing †Assuming a PF of 0.95				
Weight & Dimensions				
	48V (TT-INV-48-300) Size 2	48V (TT-INV-48-450) Size 4	80V (TT-INV-80-550) Size 6	
Weight (g)	48V (TT-INV-48-300) Size 2 1450	48V (TT-INV-48-450) Size 4 1590	80V (TT-INV-80-550) Size 6 1890	
Weight (g) Length (mm)	48V (TT-INV-48-300) Size 2 1450 197	48V (<i>TT-INV-48-450</i>) Size 4 1590 197	80V (TT-INV-80-550) Size 6 1890 197	
Weight (g) Length (mm) Width (mm)	48V (<i>TT-INV-48-300</i>) Size 2 1450 197 116	48V (<i>TT-INV-48-450</i>) Size 4 1590 197 123	80V (TT-INV-80-550) Size 6 1890 197 145	
Weight (g) Length (mm) Width (mm) Height (mm)	48V (<i>TT-INV-48-300</i>) Size 2 1450 197 116 61	48V (<i>TT-INV-48-450</i>) Size 4 1590 197 123 61	80V (<i>TT-INV-80-550</i>) Size 6 1890 197 145 61	
Weight (g) Length (mm) Width (mm) Height (mm) With Finger Guard	48V (<i>TT-INV-48-300</i>) Size 2 1450 197 116 61	48V (<i>TT-INV-48-450</i>) Size 4 1590 197 123 61	80V (<i>TT-INV-80-550</i>) Size 6 1890 197 145 61	
Weight (g) Length (mm) Width (mm) Height (mm) With Finger Guard Weight (g)	48V (<i>TT-INV-48-300</i>) Size 2 1450 197 116 61 1530	48V (<i>TT-INV-48-450</i>) Size 4 1590 197 123 61 1670	80V (<i>TT-INV-80-550</i>) Size 6 1890 197 145 61 1970	
Weight (g)Length (mm)Width (mm)Height (mm)With Finger GuardWeight (g)Height (mm)	48V (<i>TT-INV-48-300</i>) Size 2 1450 197 116 61 1530 72	48V (<i>TT-INV-48-450</i>) Size 4 1590 197 123 61 1670 72	80V (TT-INV-80-550) Size 6 1890 197 145 61 1970 72	







Environmental				
Cutback Temp (Low)	-40°C to -30°C	Inverter Cutback	85°C to 95°C	
Ambient Operation	-30 °C to 70°C	IP Rating	IP67, IPXXB – with Finger Guard (Optional)	
Controls				
Control Interface	 Remote Torque Actuator Intelligent Torque Modulator Integrated Vehicle Controller User defined behaviours via TUC 	Communications Protocols	 CAN 2.0B + CAN2.0B + FD User Definable Messages Custom Protocols via TUC UDS (ISO 14229) J1939 - proCAN J1939 - H-Protocol 	
10				
10 5x Digit 3x Analo 1x PWM 2x 2A In 1x 100m Ctrl 2x PT10	 5x Digital inputs† 3x Analogue inputs 1x PWM Measure / digital input 	Encoders	 1x Absolute position SinCos^{††} 1x Absolute position UVW^{††} 1x Incremental AB^{††} 	
	 2x 2A Inductive load voltage driver 1x 100mA Digital Output / Fan PWM Ctrl 2x PT100/PT1000 thermistor input 	Supply	2x Selectable 5V or 10 V / 200mA	
† - Dig In; 3xActive High, Low or Anal	logue 2x Active Low Only	1		
ff - Encoder types all share same her	ader pins			
Electrical Safety	 EN 60664-1-(2020) ISO 6469-3 (2021) AIS-156 / AIS-038 	Functional Safety	Quality Managed	
Electrical Isolation	• 1.5kV	EMC	AIS004, Reg10, EN 61000-4-8:2010	
Parameters				
ConfigurationTurntide offers a Windows-based PC tool for configuration of the inverter. The tool provides a simple yet powerful means of accessing the inverter for diagnostics or parameter adjustment. Communication is through CAN, multiple adapters are supported – IXXAT, KVASER, VECTOR.				
Configuration & Ease of Use				
Features	 Online library of validated motor cor Auto characterization of motors inc IPM, SPM, IM Customizable login in levels 	nfigs • Powerf luding • Intuitiv • Consta	 Powerful guided vehicle setup process Intuitive diagnostic processes Constantly updated online library of validated motor configurations 	
Pre-Paired Motors				
Dana TM4	• IPM-200-66 • IPM-200-33		• ME1905 • ME0904	
Electrified Automation	• EA-193-40 • EA-193-80	Motenergy	• ME1616	
SEG	• EM 1.9 E1M1 410 028-01		·	

Other Features

General

- Optional finger guard for IPXXB compliance and general protection
- Interfacing to 3rd party systems such as BMS and displays and HMIs becomes a trivial coding task via TUC.
- An intelligent torque modulator is included which uses physics-based modelling to control the DC link voltages and currents, maximum motor speed, torque, and temperatures, based on CAN messages, TUC or programable parameters.

Turntide UserCode

- A dedicated powerful 80Mhz 16bit (32kRam, 128Kb Flash) micro for C-based development of custom features.
- Powerful API to interface to motor controller
- FreeRTOS based environment.
- Extensive examples provided.



Pin Out Functional Diagram



For further information please contact our team of experts at <u>electrificationsales@turntide.com</u>

TURNTIDE TECHNOLOGIES

Our breakthrough technologies accelerate electrification and sustainable operations for energy-intensive industries

Turntide Technologies | 1295 Forgewood Avenue, Sunnyvale, CA 94089

turntide.com | electrificationsales@turntide.com



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